

# PARTS LIST

## KJBK50

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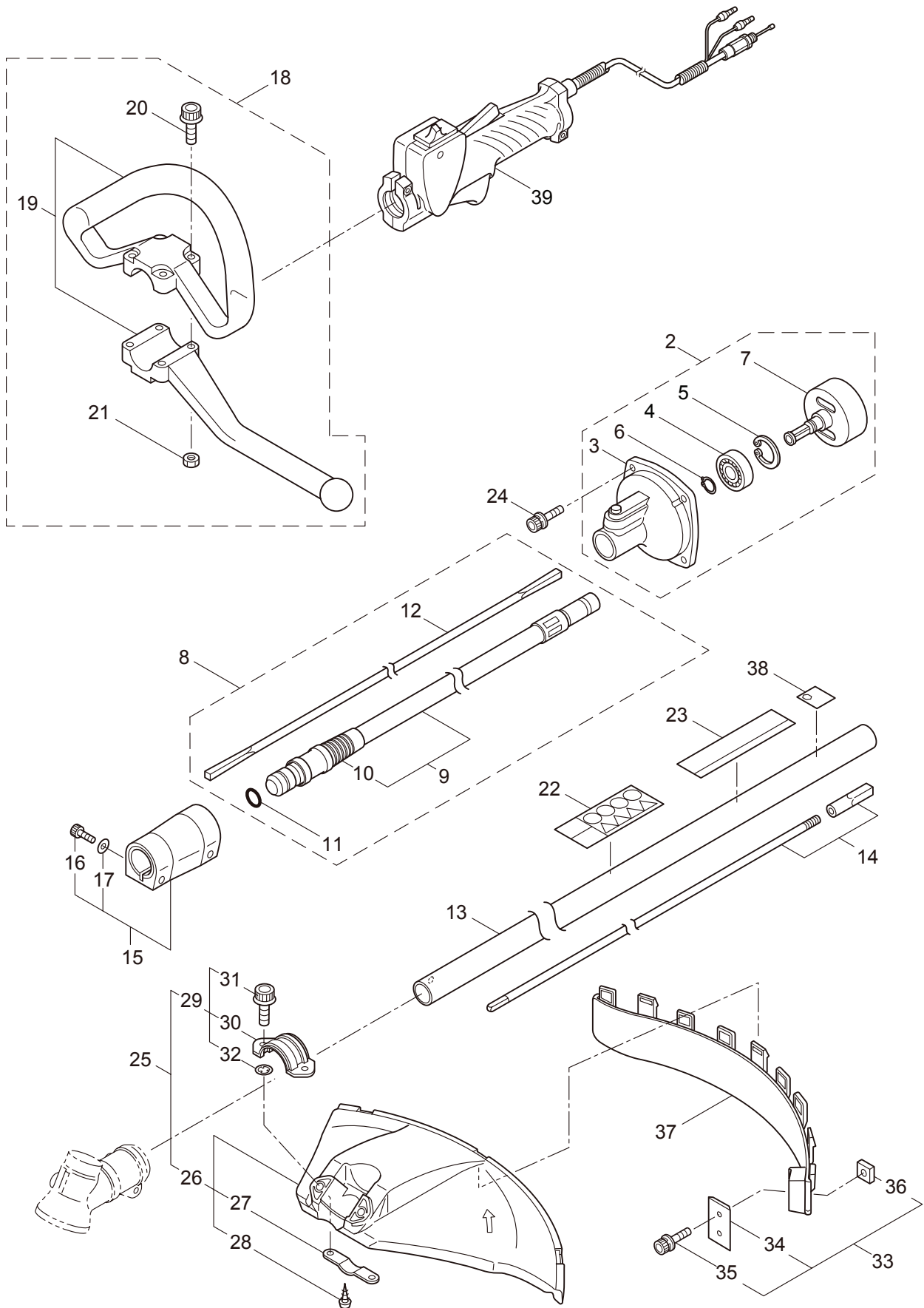
2016. 10.



**MARUYAMA**

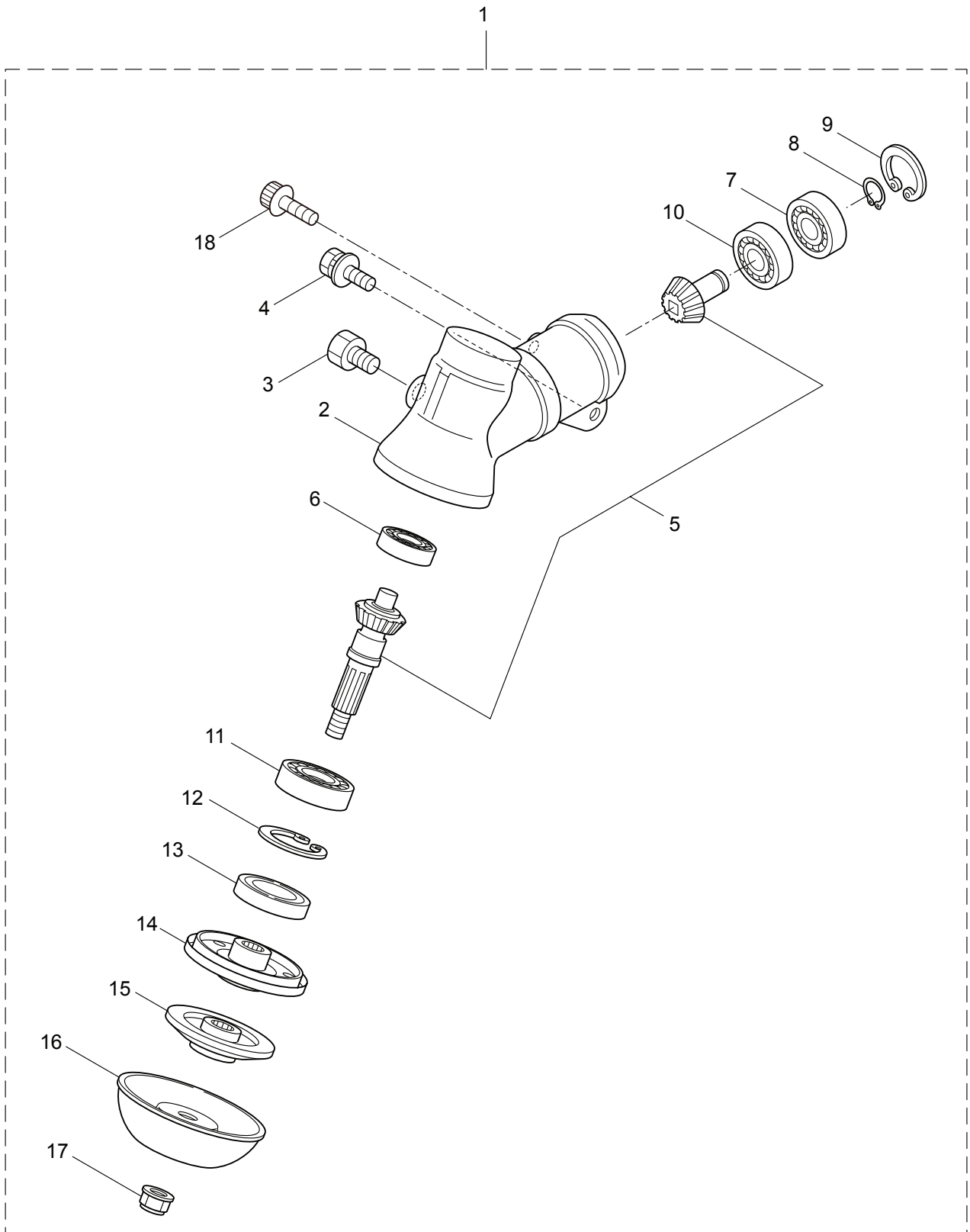
P/N 523769-4

1. KJBK50  
MAIN BODY



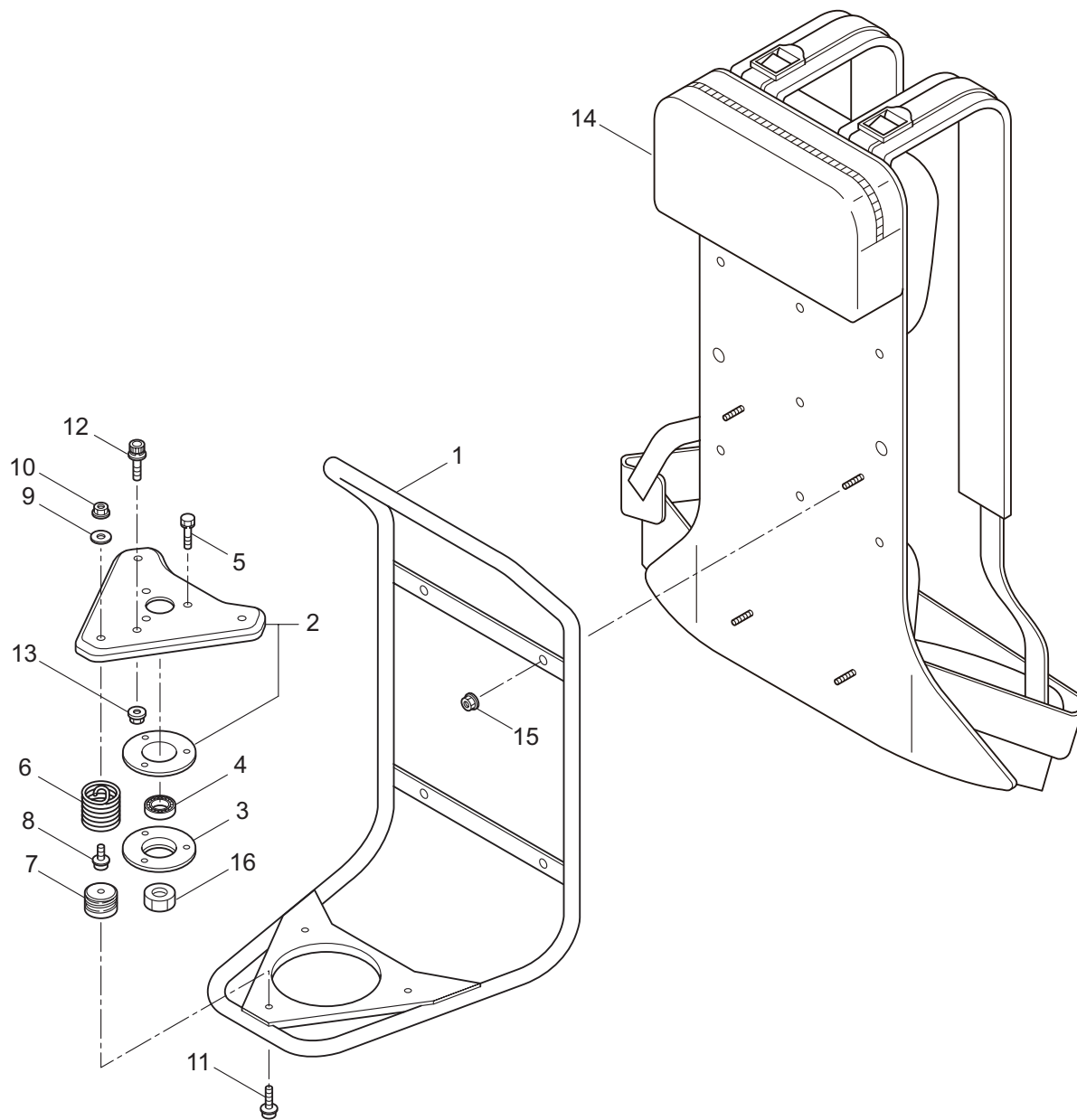
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	364389	KJBK50	1	
1-2	222416	Clutch Case Ass'y	1	Incl.3-7
1-3	222085	Clutch Case	1	
1-4	222442	Bearing	1	#6202 2RS
1-5	012380	Snap Ring	1	#35
1-6	550118	Snap Ring	1	WR15
1-7	220336	Clutch Drum	1	
1-8	222530	Outer Ass'y	1	Incl.9-12
1-9	222531	Outer	1	Incl.10
1-10	215885	Cover	1	
1-11	011338	O-Ring	1	P18
1-12	211895	Inner Shaft	1	
1-13	224125	Driveshaft Tube	1	
1-14	216965	Driveshaft Ass'y	1	
1-15	215730	Joint Pipe Ass'y	1	Incl.16,17
1-16	087786	Cap Screw	2	M5x25
1-17	012487	Washer	1	M5
1-18	232104	Loop Handle Ass'y	1	Incl.19-21
1-19	226462	Loop Handle	1	
1-20	215608	Cap Screw	4	M5x30x16
1-21	081027	Nut	4	M5
1-22	223188	Label	1	
1-23	236642	Label	1	KJBK50
1-24	219113	Cap Screw	4	M6x20
1-25	235713	Safety Cover Ass'y	1	Incl.26-32
1-26	232012	Safety Cover Ass'y	1	Incl.27,28
1-27	237364	Threaded Bracket	1	
1-28	221580	Screw	1	4x8
1-29	232093	Bracket Ass'y	1	Incl.30-32
1-30	223179	Bracket	1	
1-31	220632	Cap Screw	2	M6x30
1-32	231704	Washer	2	6x13xt1.0
1-33	231882	String Cutter Ass'y	1	Incl.34-36
1-34	230747	String Cutter	1	
1-35	261250	Cap Screw	1	M5x20
1-36	228325	Nut	1	
1-37	231033	Cover Extention	1	
1-38	225380	Label	1	116dB
1-39	236641	Throttle Lever Ass'y	1	

2. KJBK50  
GEARCASE



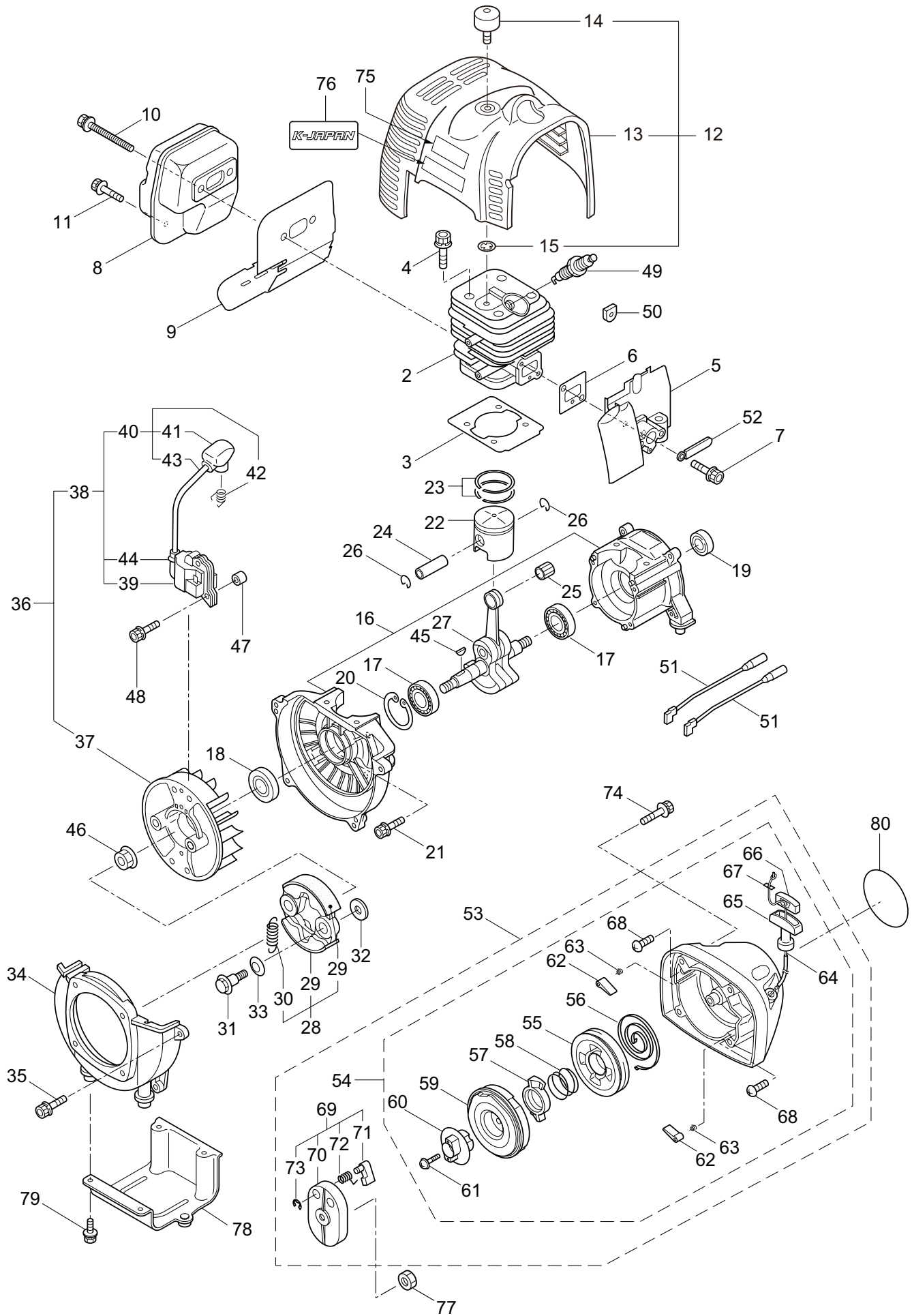
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	234837	Gearcase Ass'y	1	Incl.2-18
2-2	232850	Gearcase	1	
2-3	234109	Bolt	1	M8x8
2-4	217134	Bolt	1	M6x30
2-5	234349	Gear Set	1	
2-6	014490	Bearing	1	#6000
2-7	106933	Bearing	1	#6000Z
2-8	014210	Snap Ring	1	#10
2-9	054676	Snap Ring	1	#26
2-10	014490	Bearing	1	#6000
2-11	012544	Bearing	1	#6202
2-12	012380	Snap Ring	1	#35
2-13	232049	Oil Seal	1	D21355
2-14	232322	Bracket A Ass'y	1	
2-15	232052	Bracket B	1	
2-16	230849	Stabilizer	1	
2-17	232920	Nut	1	M10x1.25
2-18	217135	Bolt	1	M6x10

### 3. KJBK50 SUPPORT FRAME



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	224730	Support Frame	1	
3-2	232316	Turn Bracket Ass'y	1	
3-3	211644	Bearing Case	1	
3-4	220619	Bearing	1	#6001UU
3-5	092578	Bolt	3	M5x10
3-6	231946	Spring	3	
3-7	231947	Spring Holder	3	
3-8	228250	Bolt	3	M5x12
3-9	231948	Washer	3	5.2x16xt1
3-10	215230	Nut	3	M5
3-11	231949	Screw	3	
3-12	223704	Cap Screw	1	M6x12
3-13	219959	Nut	1	M6
3-14	232010	Pad	1	
3-15	215230	Nut	4	M5
3-16	084020	Nut	1	M12

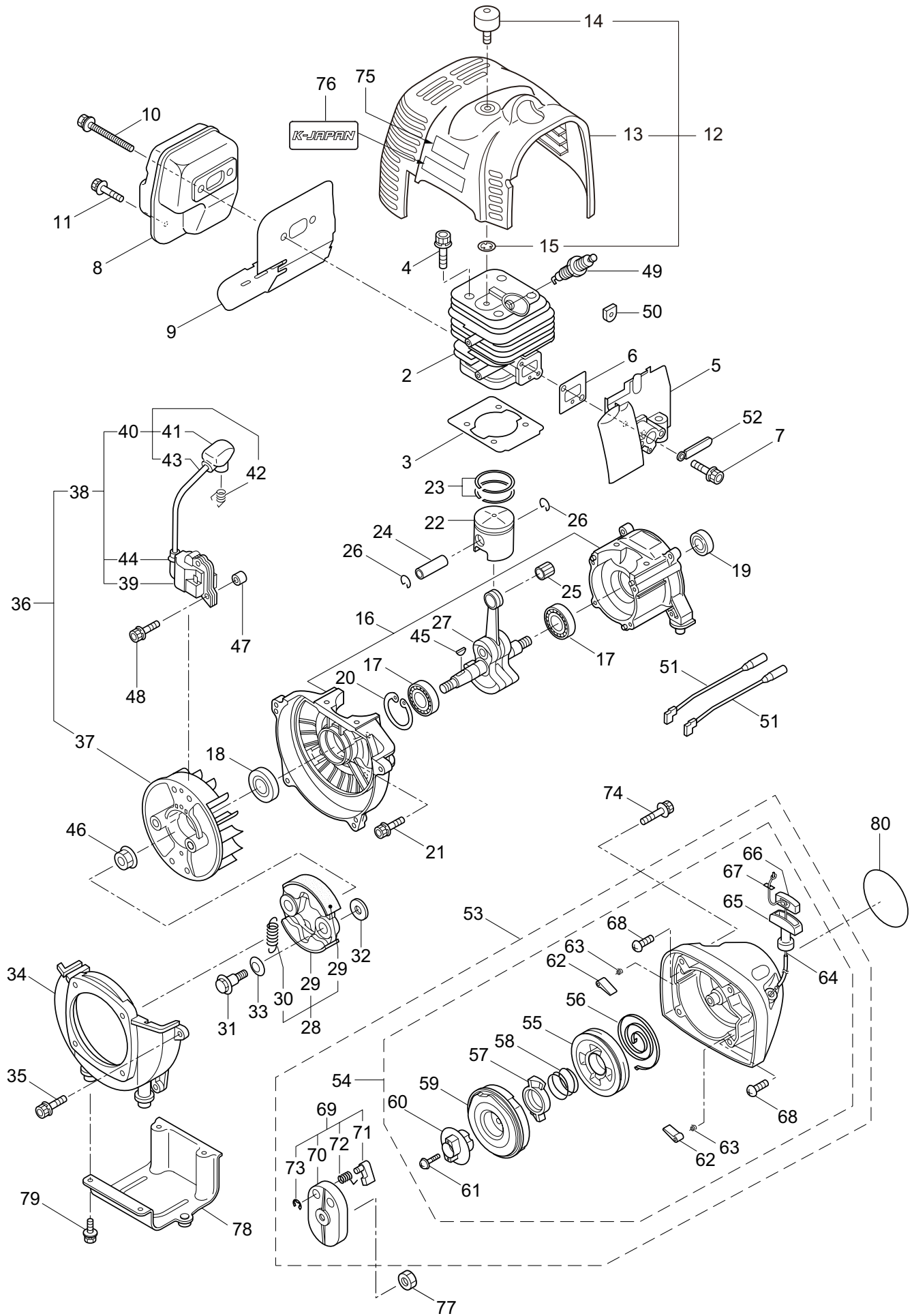
# 4. KJBK50 ENGINE





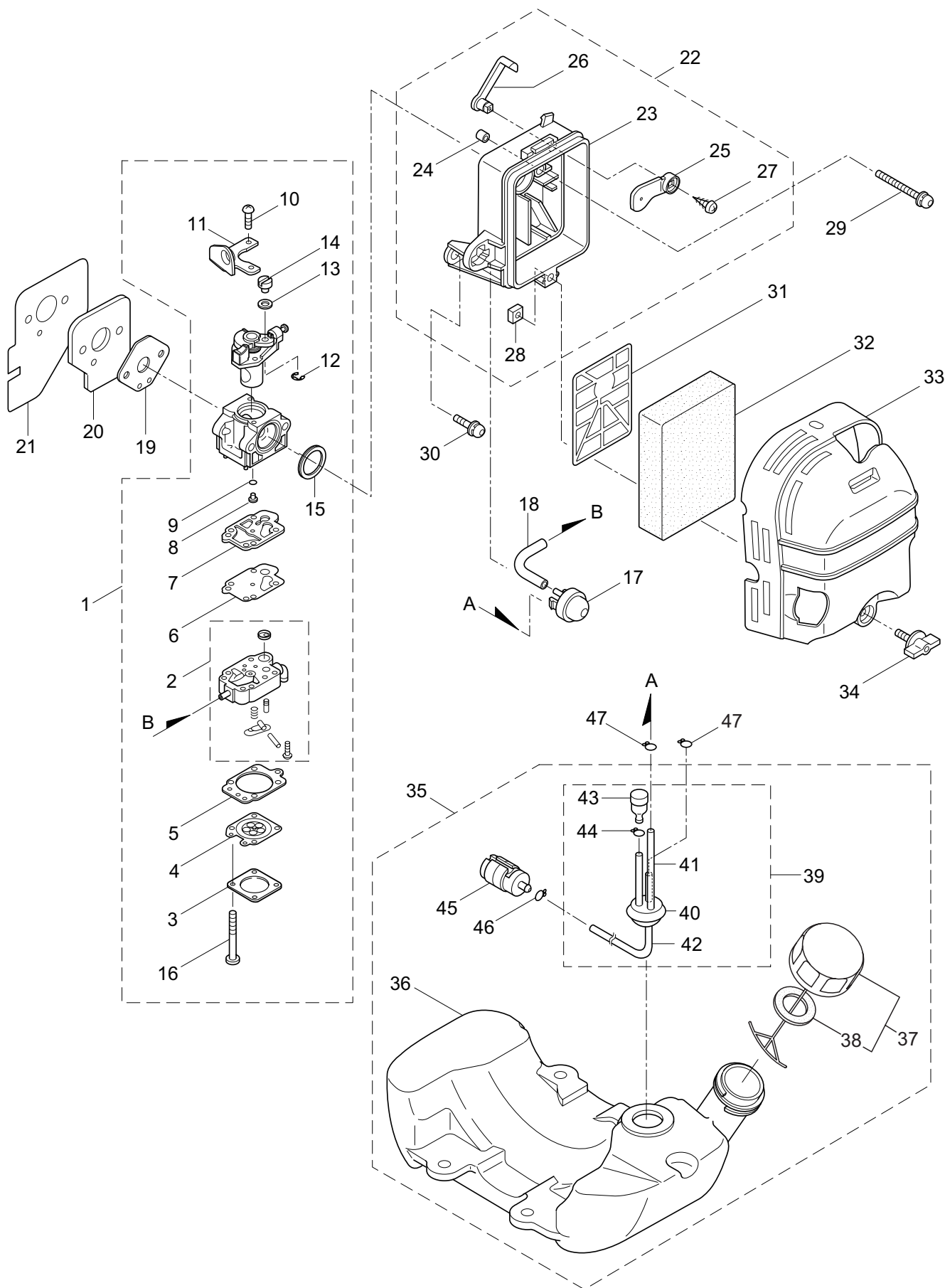
Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	859562	Engine	1	NE500/48
4-2	283076	Cylinder	1	New gasket required
4-3	282259	Gasket	1	
4-4	261612	Cap Screw	4	M5x30
4-5	282261	Insulator	1	New gasket required
4-6	282262	Gasket	1	
4-7	267290	Cap Screw	2	M5x20
4-8	283534	Muffler	1	
4-9	282271	Gasket	1	
4-10	266713	Cap Screw	2	M5x60
4-11	283315	Screw	1	M5x12W-12
4-12	286390	Top Cover Ass'y	1	Incl.13-15
4-13	282274	Top Cover	1	
4-14	285843	Knob	1	
4-15	286362	Washer	1	M6
4-16	282277	Crankcase	1	
4-17	262658	Bearing	2	#6202C3
4-18	262660	Oil Seal	1	TC15357
4-19	262565	Oil Seal	1	ISCD15257
4-20	012380	Snap Ring	1	#35
4-21	261612	Cap Screw	4	M5x30
4-22	283675	Piston	1	
4-23	282941	Piston Ring	2	(2)Required
4-24	262749	Piston Pin	1	
4-25	262659	Bearing,Needle	1	KTV111414EG01B2
4-26	262479	Clip,Piston Pin	2	
4-27	283038	Crankshaft/Conn.Rod Ass'y	1	
4-28	282743	Clutch Ass'y	1	Incl.29,30
4-29	282624	Clutch Shoe	2	(2)required
4-30	263617	Spring,Clutch	1	2.3-44.8L
4-31	283671	Cap Screw	2	M8x1.25
4-32	262683	Washer	2	8x22xt1.2
4-33	262682	Wave Washer	2	
4-34	282285	Fan Cover	1	
4-35	261250	Cap Screw	4	M5x20
4-36	282287	Magneto Ass'y	1	Incl.37-44
4-37	282288	Rotor/Fan	1	
4-38	282289	Ignition Coil Ass'y	1	Incl.39-44
4-39	267572	Coil	1	
4-40	282290	Spark Plug Wire Ass'y	1	Incl.41-43
4-41	282292	Plug Boot	1	
4-42	261075	Connector	1	
4-43	282291	Spark Plug Wire	1	
4-44	261072	Cap	1	
4-45	261076	Woodruff Key	1	3x10

# 4. KJBK50 ENGINE



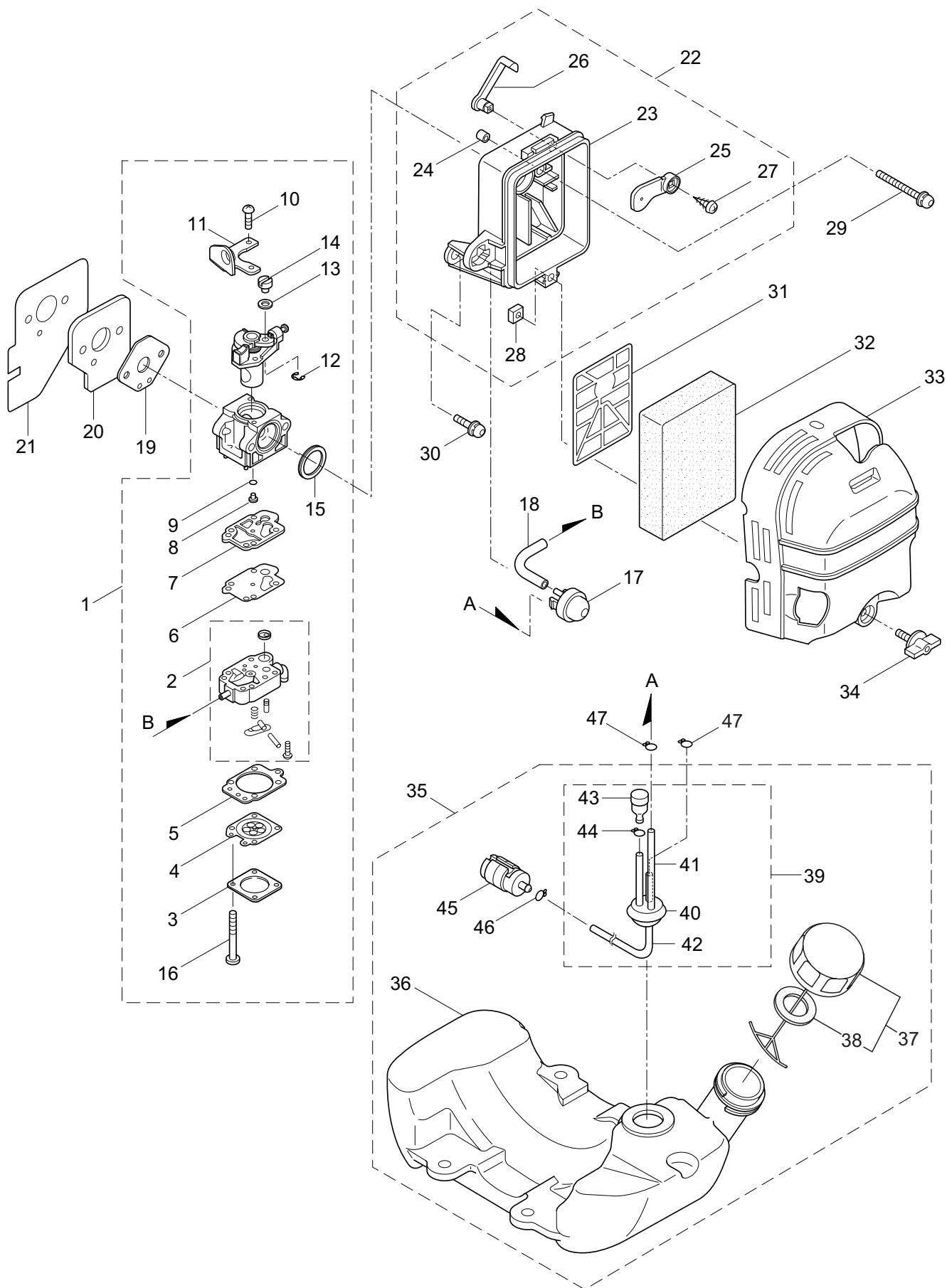
Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	262731	Nut,Rotor	1	M10
4-47	280381	Spacer	2	
4-48	283669	Cap Screw	2	M4x25
4-49	262483	Spark Plug	1	NGK BPMR6Y
4-50	281172	Grommet	1	WSED
4-51	269722	Lead	2	
4-52	264588	Clamp	1	
4-53	282294	Recoil Starter Ass'y	1	Incl.54-73
4-54	282295	Starter Ass'y	1	Incl.55-68
4-55	280994	Pulley	1	
4-56	280995	Spiral Spring	1	
4-57	280996	Pawl	1	
4-58	280997	Return Spring	1	
4-59	283123	Spring Comp.	1	
4-60	280999	Plate	1	
4-61	281000	Set Screw	1	
4-62	281001	Pawl	2	
4-63	281002	Return Spring	2	
4-64	281004	Starter Rope	1	
4-65	262633	Starter Grip	1	
4-66	262981	Cap	1	
4-67	281005	Rope Stopper	1	
4-68	282622	Screw	2	
4-69	282623	Starter Pulley Ass'y	1	Incl.70-73
4-70	282282	Starter Pulley	1	
4-71	262636	Pawl	2	
4-72	262637	Return Spring	2	
4-73	262638	E-Ring	2	
4-74	261607	Cap Screw	4	M5x16
4-75	265694	Label	1	
4-76	275051	Label	1	KJ
4-77	126990	Nut	1	M8
4-78	283243	Bracket	1	
4-79	261607	Cap Screw	4	M5x16
4-80	274250	Label	1	

5. KJBK50  
 CARBURETOR, FUEL TANK



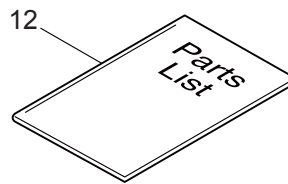
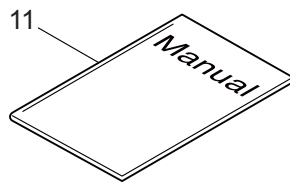
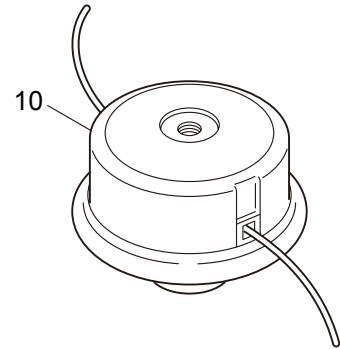
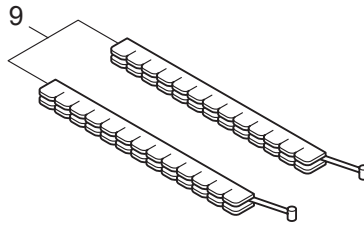
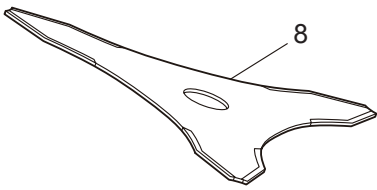
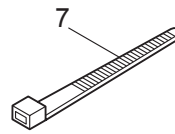
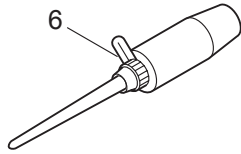
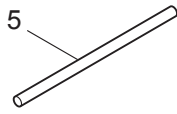
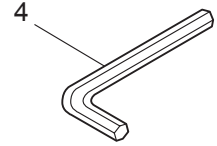
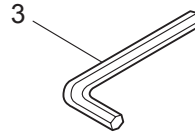
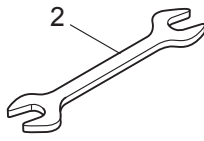
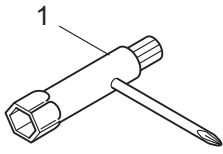
Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-1	284109	Carburetor Ass'y	1	Incl.2-16 New gasket required
5-2	283124	Pump Body	1	
5-3	263726	Cover Plate	1	
5-4	283905	Diaphragm, Meterring	1	
5-5	263727	Gasket	1	
5-6	262994	Diaphragm,Fuel Pump	1	
5-7	282576	Gasket	1	
5-8	283125	Main Jet	1	
5-9	261871	O-Ring	1	
5-10	261875	Screw	2	
5-11	264677	Bracket	1	
5-12	261876	E-Ring	1	
5-13	264678	Washer	1	
5-14	261658	Swivel	1	
5-15	261657	Packing	1	
5-16	263737	Screw	4	
5-17	282299	Pump	1	
5-18	282512	Fuel Pipe	1	
5-19	282301	Gasket	1	
5-20	283086	Divider	1	
5-21	283087	Gasket	1	
5-22	282302	Case Ass'y	1	Incl.23-28
5-23	282303	Case Body	1	
5-24	282484	Sleeve	3	
5-25	282304	Valve	1	
5-26	282305	Lever	1	
5-27	269032	Screw	1	
5-28	269423	Nut	1	
5-29	262720	Cap Screw	2	M5x55
5-30	264807	Cap Screw	1	M5x16
5-31	282481	Plate	1	
5-32	282306	Element	1	
5-33	285163	Cleaner Cover	1	
5-34	281438	Knob	1	
5-35	282309	Fuel Tank Ass'y	1	Incl.36-46
5-36	282310	Fuel Tank	1	
5-37	275306	Fuel Tank Cap Ass'y	1	Incl.38
5-38	274875	Gasket	1	
5-39	282312	Fuel Pipe Ass'y	1	Incl.40-44
5-40	268065	Grommet	1	
5-41	282511	Return Pipe	1	
5-42	262649	Fuel Pipe	1	
5-43	261590	Breather	1	
5-44	261117	Clip	1	
5-45	267328	Fuel Filter Ass'y	1	

5. KJBK50  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
5-46	261117	Clip	1	
5-47	261117	Clip	2	

6. KJBK50  
ACCESSORIES





Ref. No.	Part No.	Part Name	Q'ty	Remarks
6-1	228008	Box Spanner	1	17x19x(+)
6-2	054756	Double-ended Wrench	1	10x13
6-3	219432	Wrench	1	4mm
6-4	219433	Wrench	1	5mm
6-5	212300	Lever Handle	1	6X100L
6-6	211337	Grease Tube	1	
6-7	220548	Band	2	
6-8	227910	3-Teeth Blade	1	
6-9	220534	Blade Cover	1	
6-10	234860	Nylon Head (L) 5	1	
6-11	236645	Instruction Manual	1	KJBK50
6-12	523769	Parts List	1	KJBK50